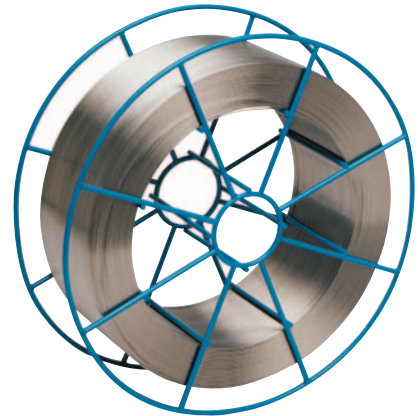


Nexus Stainless Steel MIG Wire

- Corrosion and acid resistant
- Precision layer wound
- Plastic coated metal spools
- BS EN 12072: 2000
- AWS A5.9

Nexus Stainless Steel MIG Wire is also available in 200kg Bulk Pack



MIG Wires – Stainless Steel

Product	Features	Specification	Part No.	Description	UOM
308LSi	<ul style="list-style-type: none"> • A general purpose wire for welding AISI 304L and equivalent grades • High Silicon content for minimal spatter and excellent weld metal fluidity 	G 19 9 L ER308LSi	NXSS010108	0.8mm 15kg	Reel
			NXSS010110	1.0mm 15kg	Reel
			NXSS010112	1.2mm 15kg	Reel
309LSi	<ul style="list-style-type: none"> • A general purpose wire for dissimilar welding and buffer layers • High Silicon content for minimal spatter and excellent weld metal fluidity 	G 23 12 L Si ER309LSi	NXSS010208	0.8mm 15kg	Reel
			NXSS010210	1.0mm 15kg	Reel
			NXSS010212	1.2mm 15kg	Reel
316LSi	<ul style="list-style-type: none"> • A general purpose wire for welding AISI 316L and equivalent grades • High Silicon content for minimal spatter and excellent weld metal fluidity 	G 19 12 3 L Si ER316LSi	NXSS010308	0.8mm 15kg	Reel
			NXSS010310	1.0mm 15kg	Reel
			NXSS010312	1.2mm 15kg	Reel

MIG Wires – Special Stainless Steel

Product	Features	Specification	Part No.	Description	UOM
347Si	<ul style="list-style-type: none"> • A general purpose wire for welding AISI 321, 347 and equivalent grades • High Silicon content for minimal spatter and excellent weld metal fluidity 	G 19 9 Nb ER308LSi	NXSS010408	0.8mm 15kg	Reel
			NXSS010410	1.0mm 15kg	Reel
			NXSS010412	1.2mm 15kg	Reel
310	A 25% Cr 20% Ni wire for welding AISI 310 steels	G 25 20 ER310	NXSS010610 NXSS010612	1.0mm 15kg 1.2mm 15kg	Reel Reel
410	A 12% Cr wire for welding AISI 403, 410 and equivalent grades	G 25 20 ER310	NXSS010810 NXSS010812	1.0mm 15kg 1.2mm 15kg	Reel Reel

Wear Resistant – Stainless Steel

Product	Features	Specification	Part No.	Description	UOM
307Si	A general purpose wire for buffer layers deposit will work harden	AWS A5.9 ER307	NXSS010510	1.0mm 15kg	Reel
			NXSS010512	1.2mm 15kg	Reel
			NXSS010516	1.6mm 15kg	Reel

MIG Wires – Nickel Alloy

Product	Features	Specification	Part No.	Description	UOM
182	A High Nickel CR Nb alloy widely used dissimilar welding and joining Inconel 600 type alloys	AWS A5.14 ERNiCr-3	NXNA010108	0.8mm 15kg	Reel
			NXNA010110	1.0mm 15kg	Reel
			NXNA010112	1.2mm 15kg	Reel
625	A High Nickel CR Mo alloy widely used for cladding, dissimilar welding and joining Super Austentic 254SMo type sheets	AWS A5.14 ERNiCrMo-3	NXNA010208	0.8mm 15kg	Reel
			NXNA010210	1.0mm 15kg	Reel
			NXNA010212	1.2mm 15kg	Reel